

1989 Amada Pega 367 Punch Machine



Stock No: 1816

Model	Amada Pega 367, 58 Station Turret with 2 Autoindexing units
Year	19989
Frame Construction	Bridge Type
Press Capacity	30 tonnes (294kN)
Axis Traverse Distance	1525 x 1830mm
Workable Maximum Sheet Size including 1 auto reposition	1525 x 3660mm
Max. Material Thickness	6.35mm
Max. Hole Diameter Max. Material	41mm diameter
Max. Material Weight	100Kg
Max. Hole Diameter	114.3mm
No. of Stations	58 Stations: 36 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) Auto Indexing: 2 x B (Max Dia 31.7mm)
Axis Speed X/Y	82 m/min

Strokes per Minute	350 S.P.M.
Hits per Minute	25mm Pitch: 200 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	+ / - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Press Motor	5.5kw
Electric Power Required	18Kva 400V +/- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	80 L/min
Machine Length	5060 mm
Machine Width	4000 mm
Machine Height	2400 mm
Machine Weight	14000 Kgs
Standard Equipment	Perimeter Light Beam Safety System
Model Of NC:	Amadan 04P-C
Display:	14" Colour Monitor
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty in UK. Installation and training available.

Availability: Ex stock. Automation available

Price: **P.O.A**