John Taylor Engineering Services Ltd (JTES Ltd)

Units 2 - 4 Congleton Trade Centre

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Model	Amada Arcade 210, 19 Station with 3 Autoindexing units. FULLY REMANUFACTURED
Year	1993
Frame Construction	Bridge Type

Press Capacity 20 tonnes (200kN)

Press Type Hydraulic, Single Circuit, Air Cooled

Axis Traverse Distance 1016 x 1270mm

Workable Maximum Sheet 1524 x 2540mm

Size

Max. Material Thickness 6.35mm

including 1 reposition +

turnover

Max. Hole Diameter 27mm diameter Max. Material

Max. Material Weight 100Kg
Max. Hole Diameter 88.9mm

No. of Stations 19 Stations:

9 x A (Max. Dia. 12.7mm) 5 x B (Max. Dia. 31.7mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing:

> 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm) 70 m/min

Axis Speed X/Y 70 m/min

Hits per Minutes	1mm Pitch: 480 H.P.M. 25mm Pitch: 250 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	+ / - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Electric Power Required	25Kva 400V +/- 10% 50Hz
Air Pressure Required	5.8 Kgf/cm <sup>2</sup>
Air Flow	80 L/min
Machine Length	4460mm
Machine Width	2750mm
Machine Height	2130mm (2800mm to mirror)
Machine Weight	10000Kgs
Standard Equipment	Perimeter Light Beam Safety System Complete Set Of Vibration Damping Pads
Model Of NC: Display: Data Interface:	Fanuc 16PA 14" Colour Monitor RS232C

## **Features and Benefits**

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A