

1986 Amada Pega 345 King



Stock No: 1397

Model	Amada Pega 345 King, 58 Station Turret with 2 Autoindexing units	Strokes per Minute	350 S.P.M.
Year	1986	Hits per Minute	25mm Pitch: 200 H.P.M.
Frame Construction	Bridge Type	Turret Speed Bi-Directional	25 RPM
Press Capacity	30 tonnes (294kN)	Punching Accuracy	/ - 0.1mm
Axis Traverse Distance	1000 x 1270mm	Ram Stroke Length	32mm
Workable Maximum Sheet Size including 1 auto reposition	1000 x 2540mm	Axis Drives	AC Servo Motor
Max. Material Thickness	6.35mm	Press Motor	5.5kw
Max. Hole Diameter Max. Material	41mm diameter	Electric Power Required	18Kva 400V /- 10% 50Hz
Max. Material Weight	100Kg	Air Pressure Required	5.0 Kg/cm ²
Max. Hole Diameter	114.3mm	Air Flow	80 L/min
No. of Stations	58 Stations: 36 x A (Max. Dia. 12.7mm) 14 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) Auto Indexing: 2 x B (Max Dia 31.7mm)	Machine Length	4120mm
Axis Speed X/Y	82 m/min	Machine Width	2640mm
		Machine Height	2180mm (2890mm to mirror)
		Machine Weight	10500Kgs
		Standard Equipment	Perimeter Light Beam Safety System
		Model Of NC:	Amadan Fanuc 6M
		Display:	
		Data Interface:	

Features and Benefits

Warranty: Parts and labour warranty (UK). Delivery, Installation and training available.

Availability: Ex stock.

Condition: Excellent condition. One owner, full Amada service history. Available to view in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

YouTube link to see machine working: <http://youtu.be/s3g3PqetaVQ>

Price: P.O.A