John Taylor Engineering Services Ltd (JTES Ltd) Units 2 - 4 Congleton Trade Centre Back Lane, Congleton Cheshire. CW12 4XJ Tel: 01260 297 700 Mobile: 07760 284145 Fax: 01470 500270 Email: sales@jtes-machinesales.co.uk Website: www.jtes-machinesales.co.uk



Stock No: 1338

| Model | Amada Vipros 357, 44 Station Turret with 2 Autoindexing units | Turret Speed Bi-Directional |
|-------------------------------------|---|---|
| Year | 1992 | Punching Accu |
| Press Type | Servo Controlled Hydraulic Ram | Ram Stroke Le |
| Axis Traverse Distance | 1270 x 1830mm | Tool Lubricatio |
| Workable Maximum Sheet Size | 1270 x 3660mm | Axis Drives |
| Max. Material Thickness | 6.35mm Mild Steel | Electric Power Required |
| Max. Hole Diameter Max. Material | 41mm diameter | Air Pressure Required |
| Max Material Weight | 100Kg | Air Flow |
| No. of Stations | 44 Stations: | Machine Lengt |
| | Auto Indexing: | Machine Width |
| | 2 x B (Max Dia 31.7mm) | Machine Heigh |
| Axis Speed (X, Y) | 65/50m/min | Machine Weigh |
| Hits Per Minute | 2mm Pitch: 520 H.P.M./3mm Stroke 25mm Pitch: 275 H.P.M./8mm Stroke | Model Of NC: Display: Data Interface: |

| Turret Speed Bi-Directional | 30 RPM |
|---|---|
| Punching Accuracy | / - 0.1mm |
| Ram Stroke Length | 40mm |
| Tool Lubrication | Air Blow System |
| Axis Drives | AC Servo Motor |
| Electric Power Required | 35Kva 400V /- 10% 50Hz |
| Air Pressure Required | 5.0 Kgf/cm ² |
| Air Flow | 250 L/min |
| Machine Length | 4680mm |
| Machine Width | 3780mm |
| Machine Height | 2310mm (2890mm to mirror) |
| Machine Weight | 13500Kgs |
| Model Of NC: Display: Data Interface: | Amadan 04P-C PHNC 14" Colour Monitor RS232C |

Features and Benefits

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Undergoing refurbishment in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A