

## 1993 Amada Arcade 210 Remanufactured



Stock No: 1117

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| <b>Model</b>   | Amada Arcade 210, 19 Station with 3 Autoindexing units. FULLY REMANUFACTURED   |
| <b>Year</b>  | 1994   |
| <b>Frame Construction</b>  | Bridge Type  |
| <b>Press Capacity</b>  | 20 tonnes (200kN)  |
| <b>Press Type</b>  | Hydraulic, Single Circuit, Air Cooled  |
| <b>Axis Traverse Distance</b>  | 1016 x 1270mm  |
| <b>Workable Maximum Sheet Size including 1 reposition + turnover</b> | 1524 x 2540mm  |
| <b>Max. Material Thickness</b>                                       | 6.35mm Mild Steel  |
| <b>Max. Hole Diameter</b>  | 27mm diameter  |
| <b>Max. Material</b>   |  |
| <b>Max. Material Weight</b>  | 100Kg  |
| <b>Max. Hole Diameter</b>  | 88.9mm   |
| <b>No. of Stations</b>   | <b>19 Stations:</b><br>9 x A (Max. Dia. 12.7mm)<br>5 x B (Max. Dia. 31.7mm)<br>2 x D (Max. Dia. 88.9mm)<br><b>Auto Indexing:</b><br>2 x B (Max Dia 31.7mm)<br>1 x C (Max. Dia. 50.8mm) |
| <b>Axis Speed X/Y</b>  | 70 m/min   |

|                                |  |
|--------------------------------|--|
| <b>Hits per Minutes</b>        | 1mm Pitch: 480 H.P.M.<br>25mm Pitch: 250 H.P.M.                              |
| <b>Turret Speed</b>            | 25 RPM   |
| <b>Bi-Directional</b>          |  |
| <b>Punching Accuracy</b>       | + / - 0.1mm  |
| <b>Ram Stroke Length</b>       | 32mm   |
| <b>Axis Drives</b>             | AC Servo Motor   |
| <b>Electric Power Required</b> | 25Kva 400V +/- 10% 50Hz  |
| <b>Air Pressure Required</b>   | 5.8 Kg/cm <sup>2</sup>   |
| <b>Air Flow</b>                | 80 L/min   |
| <b>Machine Length</b>          | 4460mm   |
| <b>Machine Width</b>           | 2750mm   |
| <b>Machine Height</b>          | 2130mm (2800mm to mirror)  |
| <b>Machine Weight</b>          | 10000Kgs   |
| <b>Standard Equipment</b>      | Perimeter Light Beam Safety System<br>Complete Set Of Vibration Damping Pads |
| <b>Model Of NC:</b>            | Fanuc 16PA   |
| <b>Display:</b>                | 14" Colour Monitor   |
| <b>Data Interface:</b>         | RS232C   |

## Features and Benefits

**Warranty:** 6 months parts and labour warranty. Installation and training included.

**Availability:** Ex stock, Available to view under power.

**Condition:** Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A