

1993 Amada Vipros 357

Stock No: 1139

Model	Amada Vipros 357, 45 Station Turret with 4 Autoindexing units
Year	1995
Press Type	Servo Controlled Hydraulic Ram
Axis Traverse Distance	1270 x 1830mm
Workable Maximum Sheet Size	1270 x 3660mm
Max. Material Thickness	6.35mm Mild Steel
Max. Hole Diameter	41mm diameter
Max. Material	
Max Material Weight	100Kg
No. of Stations	45 Stations: 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)
Axis Speed (X, Y)	65/50m/min
Hits Per Minute	2mm Pitch: 520 H.P.M./3mm Stroke 25mm Pitch: 275 H.P.M./8mm Stroke

Turret Speed	30 RPM
Bi-Directional	
Punching Accuracy	+ / - 0.1mm
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	30Kva 400V +/- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	4680mm
Machine Width	3780mm
Machine Height	2310mm (2890mm to mirror)
Machine Weight	13500Kgs
Model Of NC:	Amadan 04P-C + PHNC
Display:	14" Colour Monitor
Data Interface:	RS232C