

## 1994 Amada Arcade 210



Stock No: 1125

<b>Model</b>	Amada Arcade 210, 19 Station Turret with 3 Autoindexing units
<b>Year</b>	1994
<b>Frame Construction</b>	Bridge Type
<b>Press Capacity</b>	20 tonnes (200kN)
<b>Press Type</b>	Hydraulic, Single Circuit, Air Cooled
<b>Axis Traverse Distance</b>	1016 x 1270mm
<b>Workable Maximum Sheet Size</b>	1524 x 2540mm
<b>Max. Hole Diameter</b>	27mm
<b>Max. Material</b>	
<b>Max. Material Thickness</b>	6.35mm Mild Steel
<b>Max. Material Weight</b>	100Kg
<b>Max. Material Diameter</b>	88.9mm
<b>No. of Stations</b>	<b>19 Stations:</b> 9 x A (Max. Dia. 12.7mm) 5 x B (Max. Dia. 31.7mm) 2 x D (Max. Dia. 88.9mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
<b>Axis Speed (X, Y)</b>	70m/min
<b>Hits Per Minute</b>	1mm Pitch: 480 H.P.M. 25mm Pitch: 250 H.P.M.

<b>Turret Speed</b>	25 RPM
<b>Bi-Directional</b>	
<b>Punching Accuracy</b>	+ / - 0.1mm
<b>Ram Stroke Length</b>	32mm
<b>Axis Drives</b>	AC Servo Motor
<b>Electric Power Required</b>	25Kva 400V +/- 10% 50Hz
<b>Air Pressure Required</b>	5.8 Kg/cm <sup>2</sup>
<b>Air Flow</b>	80 L/min
<b>Machine Length</b>	4460mm
<b>Machine Width</b>	2750mm
<b>Machine Height</b>	2130mm (2800mm to mirror)
<b>Machine Weight</b>	10000Kgs
<b>Standard Equipment</b>	Perimeter Light Beam Safety System Complete set of vibration damping pads
<b>Model Of NC:</b>	Fanuc 16PA
<b>Display:</b>	14" Colour Monitor
<b>Data Interface:</b>	RS232C

## Features and Benefits

**Warranty:** 6 months parts and labour warranty. Installation and training included.

**Availability:** Ex stock, Available to view under power.

**Condition:** Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A