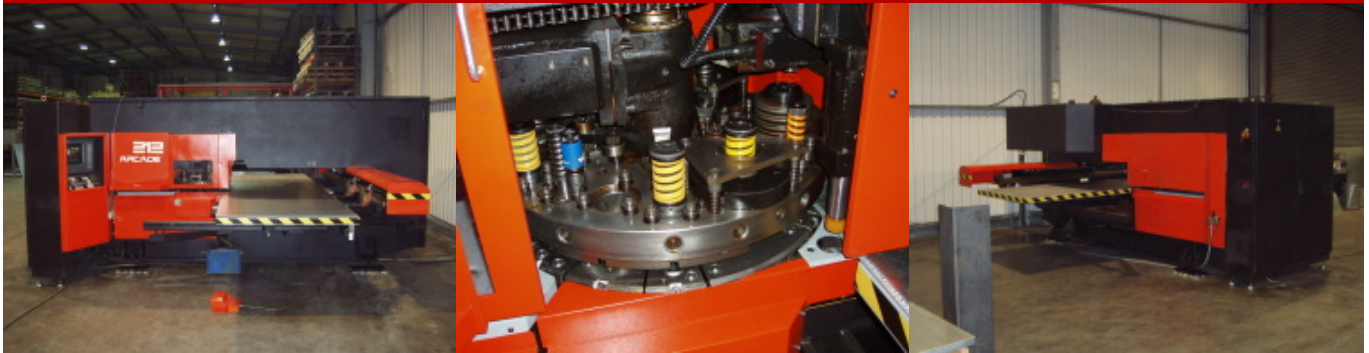


## 1995 Amada Arcade 212



Stock No: 1347

<b>Model</b>	Amada Arcade 212, 28 Station Turret with 3 Autoindexing units
<b>Year</b>	1995
<b>Frame Construction</b>	Bridge Type
<b>Press Capacity</b>	20 tonnes (200kN)
<b>Press Type</b>	Hydraulic, Single Circuit, Air Cooled
<b>Axis Traverse Distance</b>	2052 x 1345mm
<b>Workable Maximum Sheet Size (incl 1 reposition)</b>	4000 x 1270mm
<b>Max. Material Thickness</b>	6.35mm Mild Steel
<b>Max. Hole Diameter</b>	27mm
<b>Max. Material</b>	
<b>Max. Material Weight</b>	120Kg
<b>Max. Material Diameter</b>	88.9mm
<b>No. of Stations</b>	<b>28 Stations:</b> 12 x A (Max. Dia. 12.7mm) 10 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.9mm) 2 x D (Max. Dia. 88.9mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)

<b>Axis Speed X/Y</b>	92m/min
<b>Hits Per Minute</b>	1mm Pitch: 500 H.P.M. 25mm Pitch: 250 H.P.M.
<b>Turret Speed</b>	25 RPM
<b>Bi-Directional</b>	
<b>Punching Accuracy</b>	/ - 0.1mm
<b>Ram Stroke Length</b>	32mm
<b>Axis Drives</b>	AC Servo Motor
<b>Electric Power Required</b>	28Kva 400V /- 10% 50Hz
<b>Air Pressure Required</b>	5.8 Kg/cm <sup>2</sup>
<b>Air Flow</b>	80 L/min
<b>Machine Length</b>	4730mm
<b>Machine Width</b>	4100mm
<b>Machine Height</b>	2140mm (2820mm to mirror)
<b>Machine Weight</b>	10500Kgs
<b>Standard Equipment</b>	Perimeter Light Beam Safety System Complete set of vibration damping pads
<b>Model Of NC:</b>	Fanuc 16PA
<b>Display:</b>	14" Colour Monitor
<b>Data Interface:</b>	RS232C

## Features and Benefits

Parts and labour warranty available in the UK

Installation and training included in the UK

Available to view under power at our warehouse near Sandbach, Cheshire, UK. Jct17 M6