John Taylor Engineering Services Ltd (JTES Ltd) Units 2 - 4 Congleton Trade Centre

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Email: sales@jtes-machinesales.co.uk Website: www.jtes-machinesales.co.uk



Stock No: 1134

Model	Amada Arcade 210, 19 Station with 3 Autoindexing units
Year	1995
Frame Construction	Bridge Type
Press Capacity	20 tonnes (200kN)
Press Type	Hydraulic, Single Circuit, Air Cooled
Axis Traverse Distance	1016 x 1270mm
Workable Maximum Sheet Size including 1 reposition +	1524 x 2540mm
turnover	0.05 Mild Ot al
Max. Material Thickness	6.35mm Mild Steel
Max. Hole Diameter Max. Material	27mm diameter
Max. Material Weight	100Kg
Max. Hole Diameter	88.9mm
No. of Stations	19 Stations: 9 x A (Max. Dia. 12.7mm) 5 x B (Max. Dia. 31.7mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X/Y	70 m/min

Hits per Minutes	1mm Pitch: 480 H.P.M.
	25mm Pitch: 250 H.P.M.
Turret Speed	25 RPM
Bi-Directional	
Punching Accuracy	+ / - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Electric Power	25Kva 400V +/- 10% 50Hz
Required	
Air Pressure	5.8 Kgf/cm²
Required	
Air Flow	80 L/min
Machine Length	4460mm
Machine Width	2750mm
Machine Height	2130mm (2800mm to mirror)
Machine Weight	10000Kgs
Standard Equipment	Perimeter Light Beam Safety
	System
	Complete Set Of Vibration Damping Pads
Madel Of NO.	Fanuc 16PA
Model Of NC: Display:	14" Colour Monitor
Display. Data Interface:	RS232C
Data interiuoe.	

Features and Benefits

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A