John Taylor Engineering Services Ltd (JTES Ltd) Units 2 - 4 Congleton Trade Centre

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Stock No: 1298

Model	Amada Arcade 210, 19 Station with 3 Autoindexing units
Year	1998
Frame Construction	Bridge Type
Press Capacity	20 tonnes (200kN)
Press Type	Hydraulic, Single Circuit, Air Cooled
Axis Traverse Distance	1016 x 1270mm
Workable Maximum Sheet Size including 1 reposition turnover	1524 x 2540mm
Max. Material Thickness	6.35mm
Max. Hole Diameter Max. Material	27mm diameter
Max. Material Weight	100Kg
Max. Hole Diameter	88.9mm
No. of Stations	19 Stations: 9 x A (Max. Dia. 12.7mm) 5 x B (Max. Dia. 31.7mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X/Y	70 m/min

Hits per Minutes	1mm Pitch: 480 H.P.M. 25mm Pitch: 250 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	/ - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Electric Power Required	25Kva 400V /- 10% 50Hz
Air Pressure Required	5.8 Kgf/cm ²
Air Flow	80 L/min
Machine Length	4460mm
Machine Width	2750mm
Machine Height	2130mm (2800mm to mirror)
Machine Weight	10000Kgs
Standard Equipment	Perimeter Light Beam Safety System Complete Set Of Vibration Damping Pads
Model Of NC: Display: Data Interface:	Fanuc 16PA 14" Colour Monitor RS232C

Features and Benefits

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A