

1999 Amada Vipros 2510King



Stock No: 1352

Model	Amada Vipros 2510 King, 31 Station Turret with 3 Autoindexing units with brush table
Year	1999
Frame Construction	Bridge Type
Press Capacity	20 tonnes (196kN)
Press Type	Servo Controlled Hydraulic Ram
Axis Traverse Distance	2500 x 1270mm
Workable Maximum Sheet Size with Auto Positioning	5000 x 1270mm
Max. Material Thickness	6.4mm Mild Steel
Max. Material Weight	150Kg
Max. Hole Diameter	mm
No. of Stations	31 Stations: 19 x A (Max. Dia. 12.7mm) 6 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X / Y	128m/min

Hits per Minute	2mm Pitch: 1000 H.P.M./2.5mm Stroke 25.4mm Pitch: 340 H.P.M./8mm Stroke
Turret Speed Bi-Directional	35 RPM
Punching Accuracy	/ - 0.07mm
Positioning Repeatability	/ - 0.015mm
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	24Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	mm
Machine Width	mm
Machine Height	mm
Machine Weight	11000Kgs
Standard Equipment	Safety Lightguards
Model Of NC:	Fanuc 18-P
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty. Installation and training.

Availability: Ex stock.

Condition: Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A