

1999 Amada Vipros 368 King, 58 station Punch Machine



Stock No: 1950

Model	Amada Vipros 368 King, 58 Station Turret with 4 Autoindexing units, with heavy duty sheet modification
Year	1999
Frame Construction	Bridge Type
Press Capacity	30 tonnes (294kN)
Press Type	High Speed Hydraulic Servo Ram
Axis Traverse Distance	1525 x 2000mm
Workable Maximum Sheet Size with Auto-Positioning	1525 x 4000mm
Max. Material Thickness	6mm mild steel
Max. Hole Diameter	82mm diameter
Max. Material	
Max. Material Weight	75Kg
Max. Hole Diameter	114.3mm
No. of Stations	58 Stations: 24 x A (Max. Dia. 12.7mm) 24 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x E (Max. Dia. 114.3mm)
Axis Speed X/Y	113.0 m/min

Hits per Minutes	2mm Pitch: 860 H.P.M./3mm Stroke 8mm Pitch: 560 H.P.M./8mm Stroke 25mm Pitch: 460 H.P.M./3mm Stroke
Turret Speed Bi-Directional	30 RPM
Punching Accuracy	/ - 0.1mm (incl. 1 reposition)
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	28Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	5025mm
Machine Width	4120mm
Machine Height	2630mm (3190mm to mirror)
Machine Weight	18000Kgs
Standard Equipment	Brush Table Safety Lightguards
Model Of NC:	18 P Control
Display:	10.4" LCD Display Monitor
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty available in the UK.

Availability: Ex stock.

Condition: Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A