

1999 Amada Vipros 368 Queen



Stock No: 1506

Model	Amada Vipros 368 Queen, 45 Station Turret with 4 Autoindexing units
Year	1999
Frame Construction	Bridge Type
Press Capacity	30 tonnes (294kN)
Press Type	Servo Controlled Hydraulic Ram
Axis Traverse Distance	1525 x 2000mm
Workable Maximum Sheet Size	1525 x 4000mm
Max. Material Thickness	6.35mm Mild Steel
Max. Hole Diameter Max. Material	41mm diameter
Max. Material Weight	100Kg
Max. Hole Diameter	114.3mm
No. of Stations	45 Stations: 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)

Axis Speed (X, Y)	82m/min
Hits per Minute	2mm Pitch: 520 H.P.M./3mm Stroke 25mm Pitch: 275 H.P.M./8mm Pitch
Turret Speed Bi-Directional	30 RPM
Punching Accuracy	/ - 0.1mm
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	30Kva 400V +/- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	4680mm
Machine Width	4060mm
Machine Height	2310mm (2890mm to mirror)
Machine Weight	13500Kgs
Model Of NC:	Amadan 04P-C PHNC
Display:	14" Colour Monitor
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty available in the UK. Installation and training available

Availability: Ex stock, Available to view under power.

Condition: Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A