

## 2000 Amada Vipros 255



Stock No: 1150

<b>Model</b>	Amada Vipros 255, 31 Station Turret with 3 Autoindexing units
<b>Year</b>	2000
<b>Frame Construction</b>	Bridge Type
<b>Press Capacity</b>	20 tonnes (196kN)
<b>Press Type</b>	Servo Controlled Hydraulic Ram
<b>Axis Traverse Distance</b>	1270 x 1270mm
<b>Workable Maximum Sheet Size with Auto Positioning</b>	1270 x 2540mm
<b>Max. Material Thickness</b>	6.4mm Mild Steel
<b>Max. Material Weight</b>	100Kg
<b>Max. Hole Diameter</b>	88.9mm
<b>No. of Stations</b>	<b>31 Stations:</b> 19 x A (Max. Dia. 12.7mm) 6 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
<b>Axis Speed X / Y</b>	82m/min

<b>Hits per Minute</b>	2mm Pitch: 1000 H.P.M./2.5mm Stroke 25.4mm Pitch: 340 H.P.M./8mm Stroke
<b>Turret Speed Bi-Directional</b>	35 RPM
<b>Punching Accuracy</b>	+ / - 0.07mm
<b>Positioning Repeatability</b>	+ / - 0.015mm
<b>Ram Stroke Length</b>	40mm
<b>Tool Lubrication</b>	Air Blow System
<b>Axis Drives</b>	AC Servo Motor
<b>Electric Power Required</b>	22Kva 400V +/- 10% 50Hz
<b>Air Pressure Required</b>	5.0 Kg/cm <sup>2</sup>
<b>Air Flow</b>	250 L/min
<b>Machine Length</b>	5030mm
<b>Machine Width</b>	2630mm
<b>Machine Height</b>	2160mm
<b>Machine Weight</b>	9200Kgs
<b>Standard Equipment</b>	Safety Lightguards
<b>Model Of NC:</b>	Fanuc 18-P
<b>Data Interface:</b>	RS232C

## Features and Benefits

**Warranty:** 6 months parts and labour warranty. Installation and training included.

**Availability:** Ex stock, Available to view under power.

**Condition:** Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A