

2001 Amada Vipros 255



Stock No: 1485

Model	Amada Vipros 255, 31 Station Turret with 3 Autoindexing units Brush table	Hits per Minute	2mm Pitch: 1000 H.P.M./2.5mm Stroke 25.4mm Pitch: 340 H.P.M./8mm Stroke
Year	2001	Turret Speed Bi-Directional	35 RPM
Frame Construction	Bridge Type	Punching Accuracy	+ / - 0.07mm
Press Capacity	20 tonnes (196kN)	Positioning Repeatability	+ / - 0.015mm
Press Type	Servo Controlled Hydraulic Ram	Ram Stroke Length	40mm
Axis Traverse Distance	1270 x 1270mm	Tool Lubrication	Air Blow System
Workable Maximum Sheet Size with Auto Positioning	1270 x 2540mm	Axis Drives	AC Servo Motor
Max. Material Thickness	3.2mm Mild Steel	Electric Power Required	22Kva 400V +/- 10% 50Hz
Max. Material Weight	100Kg	Air Pressure Required	5.0 Kg/cm ²
Max. Hole Diameter	88.9mm	Air Flow	250 L/min
No. of Stations	31 Stations: 19 x A (Max. Dia. 12.7mm) 6 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)	Machine Length	5030mm
Axis Speed X / Y	82m/min	Machine Width	2630mm
		Machine Height	2160mm
		Machine Weight	9200Kgs
		Standard Equipment	Safety Lightguards
		Model Of NC:	Fanuc 18-P
		Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty (UK). Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Awaiting remanufacture in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A