

## 2002 Amada Vipros 368 King



Stock No: 1536

|                                                          |                                                                                                                                                                                                                       |
|----------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Model</b>                                             | Amada Vipros 368 King, 58 Station Turret with 4 Autoindexing units, with heavy duty sheet modification                                                                                                                |
| <b>Year</b>                                              | 2002                                                                                                                                                                                                                  |
| <b>Frame Construction</b>                                | Bridge Type                                                                                                                                                                                                           |
| <b>Press Capacity</b>                                    | 30 tonnes (294kN)                                                                                                                                                                                                     |
| <b>Press Type</b>                                        | High Speed Hydraulic Servo Ram                                                                                                                                                                                        |
| <b>Axis Traverse Distance</b>                            | 1525 x 2000mm                                                                                                                                                                                                         |
| <b>Workable Maximum Sheet Size with Auto-Positioning</b> | 1525 x 4000mm                                                                                                                                                                                                         |
| <b>Max. Material Thickness</b>                           | 6mm mild steel                                                                                                                                                                                                        |
| <b>Max. Hole Diameter</b>                                | 82mm diameter                                                                                                                                                                                                         |
| <b>Max. Material</b>                                     |                                                                                                                                                                                                                       |
| <b>Max. Material Weight</b>                              | 75Kg                                                                                                                                                                                                                  |
| <b>Max. Hole Diameter</b>                                | 114.3mm                                                                                                                                                                                                               |
| <b>No. of Stations</b>                                   | <b>58 Stations:</b><br>24 x A (Max. Dia. 12.7mm)<br>24 x B (Max. Dia. 31.7mm)<br>4 x C (Max. Dia. 50.8mm)<br>2 x D (Max. Dia. 88.9mm)<br><b>Auto Indexing:</b><br>2 x B (Max Dia 31.7mm)<br>2 x E (Max. Dia. 114.3mm) |
| <b>Axis Speed X/Y</b>                                    | 113.0 m/min                                                                                                                                                                                                           |

|                                    |                                                                                                           |
|------------------------------------|-----------------------------------------------------------------------------------------------------------|
| <b>Hits per Minutes</b>            | 2mm Pitch: 860 H.P.M./3mm Stroke<br>8mm Pitch: 560 H.P.M./8mm Stroke<br>25mm Pitch: 460 H.P.M./3mm Stroke |
| <b>Turret Speed Bi-Directional</b> | 30 RPM                                                                                                    |
| <b>Punching Accuracy</b>           | / - 0.1mm (incl. 1 reposition)                                                                            |
| <b>Ram Stroke Length</b>           | 40mm                                                                                                      |
| <b>Tool Lubrication</b>            | Air Blow System                                                                                           |
| <b>Axis Drives</b>                 | AC Servo Motor                                                                                            |
| <b>Electric Power Required</b>     | 28Kva 400V /- 10% 50Hz                                                                                    |
| <b>Air Pressure Required</b>       | 5.0 Kg/cm <sup>2</sup>                                                                                    |
| <b>Air Flow</b>                    | 250 L/min                                                                                                 |
| <b>Machine Length</b>              | 5025mm                                                                                                    |
| <b>Machine Width</b>               | 4120mm                                                                                                    |
| <b>Machine Height</b>              | 2630mm (3190mm to mirror)                                                                                 |
| <b>Machine Weight</b>              | 18000Kgs                                                                                                  |
| <b>Standard Equipment</b>          | Brush Table<br>Safety Lightguards                                                                         |
| <b>Model Of NC:</b>                | 18 P Control                                                                                              |
| <b>Display:</b>                    | 10.4" LCD Display Monitor                                                                                 |
| <b>Data Interface:</b>             | RS232C                                                                                                    |

## Features and Benefits

**Warranty:** Parts and labour warranty available in the UK.

**Availability:** Ex stock.

**Condition:** Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A