

2002 Amada Vipros 368 King - COMPLETED AND READY FOR SALE



Stock No: 1655

Model	Amada Vipros 368 King, 58 Station Turret with 4 Autoindexing units, with heavy duty sheet modification and automatic work clamp positioning system READY FOR IMMEDIATE SALE PHOTOS OF ACTUAL MACHINE
Year	2002
Frame Construction	Bridge Type
Press Capacity	30 tonnes (294kN)
Press Type	High Speed Hydraulic Servo Ram
Axis Traverse Distance	1525 x 2000mm
Workable Maximum Sheet Size with Auto-Positioning	1525 x 4000mm
Max. Material Thickness	6mm mild steel
Max. Hole Diameter	82mm diameter
Max. Material	
Max. Material Weight	75Kg
Max. Hole Diameter	114.3mm
No. of Stations	58 Stations: 24 x A (Max. Dia. 12.7mm) 24 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x E (Max. Dia. 114.3mm)

Axis Speed X/Y	113.0 m/min
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Hits per Minutes	2mm Pitch: 860 H.P.M./3mm Stroke 8mm Pitch: 560 H.P.M./8mm Stroke 25mm Pitch: 460 H.P.M./3mm Stroke
Turret Speed Bi-Directional	30 RPM
Punching Accuracy	/ - 0.1mm (incl. 1 reposition)
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	28Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	5025mm
Machine Width	4120mm
Machine Height	2630mm (3190mm to mirror)
Machine Weight	18000Kgs
Standard Equipment	Brush Table Safety Lightguards
Model Of NC:	18 P Control
Display:	10.4" LCD Display Monitor
Data Interface:	RS232C
Video of machine operating	Click here
	Click here

Features and Benefits

Warranty: Parts and labour warranty available in the UK.

Availability: Ex stock. **COMPETED AND READY FOR IMMEDIATE SALE**

Condition: Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A