John Taylor Engineering Services Ltd (JTES Ltd) Units 2 - 4 Congleton Trade Centre

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Stock No: 1223

Otook 140: 1220	
Model	Amada Europe 258, 27 Station Turret, 3 Autoindexing units with LKI 250M
Year	2003
Frame Construction	Bridge Type
Press Capacity	20 tonnes (200kN)
Press Type	Single Circuit, Air Cooled Hydraulic
Axis Traverse Distance	1270 x 2000mm
Workable Maximum Sheet Size including 1 reposition turnover	1270 x 4000mm
Max. Material Thickness	3.2mm (brush table)
Max. Hole Diameter Max. Material	54mm diameter
Max. Material Weight	120Kg
Max. Hole Diameter	88.9mm
No. of Stations	27 Stations: 15 x A (Max. Dia. 12.7mm) 6 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X/Y	82 m/min

1114 1111 4	1mm Pitch: 1000 H.P.M.
Hits per Minutes	25mm Pitch: 400 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	+/ - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Turret Drives	AC Servo Motor
Electric Power Required	30Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kgf/cm?
Air Flow	80 L/min
Machine Length	4370mm
Machine Width	4090mm
Machine Height	2137mm
Machine Weight	11000Kgs
Standard Equipment	Perimeter Light Beam Safety System Complete Set Of Vibration Damping Pads
Model Of NC: Display: Data Interface:	Fanuc 18i 10.4" LCD RS232C

## **Features and Benefits**

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Refurbished in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A