

2004 Amada EM2510NT with LKI MP250 Load/Unload Automation



Stock No: 1854

Model	Amada EM2510NT electric punch, 45 Station Turret with 4 Auto indexing units with LKI MP250 Load/Unload Automation	Hits per Minute	1mm pitch (5mm stroke): 780min 25.4mm pitch (5mm stroke, X axis): 500min 25.4mm pitch (5mm stroke, Y axis): 300min
Year	2004	Turret Speed	330 RPM
Frame Construction	Bridge Type	Bi-Directional	
Press Capacity	20 tonnes (196kN)	Punching Accuracy	/ - 0.1mm
Press Type	High speed AC servo direct twin drive	Positioning Repeatability	/ - 0.07mm
Axis Traverse Distance	1270 x 2500mm	Ram Stroke Length	37mm
Workable Maximum Sheet Size with Auto Positioning	1270 x 5000mm	Tool Lubrication	Air Blow System
Max. Material Thickness	3.2mm mild steel	Axis Drives	AC Servo Motor
Max. Material Weight	150Kg	Electric Power Required	22Kva 400V /- 10% 50Hz
Max. Hole Diameter	mm	Air Pressure Required	5.0 Kg/cm ²
No. of Stations	45 Stations: 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)	Air Flow	250 L/min
Axis Speed X / Y	128 m/min	Machine Length	5526mm
		Machine Width	5120mm
		Machine Height	2318mm
		Machine Weight	18 tons
		Standard Equipment	Safety Lightguards
		Model Of NC:	Amada AMNC-F (Fanuc 180i-PB)
		Data Interface:	

Features and Benefits

Warranty: Parts and labour warranty in UK. Installation and training available.

Availability: Ex stock. Automation available to suit

Condition: Awaiting remanufacture

Price: P.O.A