

## 2004 Amada EM2510NT with MP250L + PR250UL



Stock No: 1310

<b>Model</b>	Amada EM2510NT electric punch with MP250L and PR250UL, 45 Station Turret with 4 Auto indexing units	<b>Hits per Minute</b>	1mm pitch (5mm stroke): 780min 25.4mm pitch (5mm stroke, X axis): 500min 25.4mm pitch (5mm stroke, Y axis): 300min
<b>Year</b>	2004	<b>Turret Speed</b>	330 RPM
<b>Frame Construction</b>	Bridge Type	<b>Bi-Directional</b>	
<b>Press Capacity</b>	20 tonnes (196kN)	<b>Punching Accuracy</b>	/ - 0.1mm
<b>Press Type</b>	High speed AC servo direct twin drive	<b>Positioning Repeatability</b>	/ - 0.07mm
<b>Axis Traverse Distance</b>	1270 x 2500mm	<b>Ram Stroke Length</b>	37mm
<b>Workable Maximum Sheet Size with Auto Positioning</b>	1270 x 5000mm	<b>Tool Lubrication</b>	Air Blow System
<b>Max. Material Thickness</b>	3.2mm	<b>Axis Drives</b>	AC Servo Motor
<b>Max. Material Weight</b>	150Kg	<b>Electric Power Required</b>	22Kva 400V +/- 10% 50Hz
<b>Max. Hole Diameter</b>	mm	<b>Air Pressure Required</b>	5.0 Kg/cm <sup>2</sup>
<b>No. of Stations</b>	<b>45 Stations:</b> 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)	<b>Air Flow</b>	250 L/min
<b>Axis Speed X / Y</b>	128 m/min	<b>Machine Length</b>	5526mm
		<b>Machine Width</b>	5120mm
		<b>Machine Height</b>	2318mm
		<b>Machine Weight</b>	18 tons
		<b>Standard Equipment</b>	Safety Lightguards
		<b>Model Of NC:</b>	Amada AMNC-F (Fanuc 180i-PB)
		<b>Data Interface:</b>	

## Features and Benefits

**Warranty:** 6 months parts and labour warranty in UK. Installation and training available.

**Availability:** Ex stock.

**Condition:** Available to view in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A