

## 2005 Amada AC 255 NT



Stock No: 1771

|                                    |                                                                                                                                |                                |                             |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|--------------------------------|-----------------------------|
| <b>Model</b>                       | Amada AC 255 NT                                                                                                                | <b>Turret Speed</b>            | 30 R.P.M                    |
| <b>Year</b>                        | 2007                                                                                                                           | <b>Bi-Directional</b>          |                             |
| <b>Press Type</b>                  | AC Servo Drive                                                                                                                 | <b>Punching Accuracy</b>       | 0.1 mm (incl 1 respostion)  |
| <b>Axis Traverse Distance</b>      | 1270 x 1270mm                                                                                                                  | <b>Ram Stroke Length</b>       |                             |
| <b>Workable Maximum Sheet Size</b> | 1270mm x 2540mm<br>(with auto repositioning)                                                                                   | <b>Tool Lubrication</b>        |                             |
| <b>Max. Material Thickness</b>     | 3.2mm mild steel                                                                                                               | <b>Axis Drives</b>             |                             |
| <b>Max. Hole Diameter</b>          | 88.9 mm                                                                                                                        | <b>Electric Power Required</b> | 19 KVA                      |
| <b>Max. Material</b>               |                                                                                                                                | <b>Air Pressure Required</b>   | 5.0 Kg/cm2                  |
| <b>Max Material Weight</b>         | 150 kg                                                                                                                         | <b>Air Flow</b>                | 500 l/min                   |
| <b>No. of Stations</b>             | 24 A up to 12.7 mm<br>18 B up to 31.7 mm<br>3 C up to 50.8 mm<br>2 D up to 88.9 mm<br>3 AI up to 31.7 mm<br>1 AI up to 50.8 mm | <b>Machine Length</b>          | 4165 mm                     |
| <b>Axis Speed (X, Y)</b>           | 100 m/min                                                                                                                      | <b>Machine Width</b>           | 2600 mm                     |
| <b>Hits Per Minute</b>             |                                                                                                                                | <b>Machine Height</b>          | 2082 mm                     |
|                                    |                                                                                                                                | <b>Machine Weight</b>          | 11000 kg                    |
|                                    |                                                                                                                                | <b>Model Of NC:</b>            | AMNC-F windows based        |
|                                    |                                                                                                                                | <b>Display:</b>                | network control             |
|                                    |                                                                                                                                | <b>Data Interface:</b>         | 15" Colour LCD touch screen |

## Features and Benefits

**Warranty:** Parts and labour warranty in UK. Installation and training available.

**Availability:** Ex stock. Automation available

**Price:** P.O.A