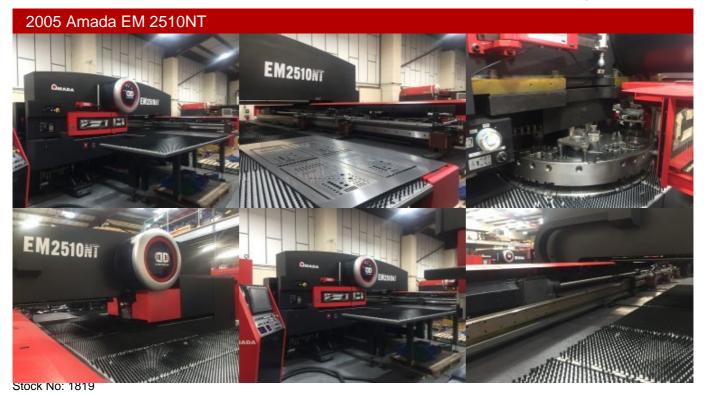
John Taylor Engineering Services Ltd (JTES Ltd)
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Model	Amada EM2510NT electric punch, 45 Station Turret with 4 Auto indexing units Automation is also available to suit
Year	2008
Frame Construction	Bridge Type
Press Capacity	20 tonnes (196kN)
Press Type	High speed AC servo direct twin drive
Axis Traverse Distance	1270 x 2500mm
Workable Maximum Sheet Size with Auto Positioning	1270 x 5000mm
Max. Material Thickness	3.2mm mild steel
Max. Material Weight	150Kg
Max. Hole Diameter	mm
No. of Stations	45 Stations: 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)
Axis Speed X / Y	128 m/min

Hits per Minute	1mm pitch (5mm stroke): 780min 25.4mm pitch (5mm stroke, X axis): 500min 25.4mm pitch (5mm stroke, Y axis): 300min
Turret Speed Bi-Directional	330 RPM
Punching Accuracy	/ - 0.1mm
Positioning Repeatability	/ - 0.07mm
Ram Stroke Length	37mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	22Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kgf/cm ²
Air Flow	250 L/min
Machine Length	5526mm
Machine Width	5120mm
Machine Height	2318mm
Machine Weight	18 tons
Standard Equipment	Safety Lightguards
Model Of NC: Data Interface:	Amada AMNC-F (Fanuc 180i- PB)

Features and Benefits

Warranty: Parts and labour warranty in UK. Installation and training available.

Availability: Ex stock. Automation available to suit

Condition: Awaiting remanufacture

Price: P.O.A