

2003 Amada Europe 255



Stock No: 1541

Model	Amada Europe 255, 27 Station Turret with 3 Autoindexing units
Year	2003
Frame Construction	Bridge Type
Press Capacity	20 tonnes (200kN)
Press Type	Single Circuit, Air Cooled Hydraulic
Axis Traverse Distance	1270 x 1270mm
Workable Maximum Sheet Size including 1 reposition turnover	1300 x 2540mm
Max. Material Thickness	3.0mm
Max. Hole Diameter Max. Material	53mm diameter
Max. Material Weight	105Kg
Max. Hole Diameter	88.9mm
No. of Stations	27 Stations: 11 x A (Max. Dia. 12.7mm) 10 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X/Y	82 m/min

Hits per Minutes	1mm Pitch: 1000 H.P.M. 25mm Pitch: 400 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	/ - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Turret Drives	AC Servo Motor
Electric Power Required	25Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	80 L/min
Machine Length	4370mm
Machine Width	2630mm
Machine Height	2137mm
Machine Weight	10500Kgs
Standard Equipment	Perimeter Light Beam Safety System Complete Set Of Vibration Damping Pads
Model Of NC:	Fanuc 18i
Display:	10.4" LCD
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty available in the UK. Installation and training included (UK)

Availability: Ex stock, Available to view.

Condition: Awaiting preparation in our factory, Congleton, Cheshire, UK. Jct17 M6.

Price: P.O.A