

2013 Amada EMZ3612 MII



Stock No: 1534

Model	Amada EM3612 MII electric punch, 45 Station Turret with 4 Auto indexing units
Year	2013, 900 hours
Frame Construction	Bridge Type
Press Capacity	30 tonnes (300kN)
Press Type	High speed AC servo direct twin drive
Axis Traverse Distance	1525mm x 3000mm
Workable Maximum Sheet Size with Auto Positioning	1525 x 6000mm
Max. Material Thickness	4.5mm
Max. Material Weight	160Kg
Max. Hole Diameter	mm
No. of Stations	45 Stations: 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)
Axis Speed X / Y	128 m/min

Hits per Minute	1000/min with 25.4mm pitch - 500/min
Turret Speed	330 RPM
Bi-Directional	
Punching Accuracy	/ - 0.1mm
Positioning Repeatability	/ - 0.07mm
Ram Stroke Length	37mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Connection	400V/50 Hz (6%, -10%)
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	
Machine Width	
Machine Height	
Machine Weight	24.5 tons
Standard Equipment	Safety Lightguards
Model Of NC:	Amada AMNC-F (Fanuc 180i-PB)
Data Interface:	

Features and Benefits

Warranty: Parts and labour warranty in UK. Installation and training available.

Availability: Ex stock. Automation available

Condition: Excellent.

Price: P.O.A