

## 1997 Amada Arcade 212



Stock No: 1329

<b>Model</b>	Amada Arcade 212, 28 Station Turret with 3 Autoindexing units
<b>Year</b>	1997
<b>Frame Construction</b>	Bridge Type
<b>Press Capacity</b>	20 tonnes (200kN)
<b>Press Type</b>	Hydraulic, Single Circuit, Air Cooled
<b>Axis Traverse Distance</b>	2052 x 1345mm
<b>Workable Maximum Sheet Size (incl 1 reposition)</b>	4000 x 1270mm
<b>Max. Material Thickness</b>	6.35mm Mild Steel
<b>Max. Hole Diameter</b>	27mm
<b>Max. Material</b>	
<b>Max. Material Weight</b>	120Kg
<b>Max. Material Diameter</b>	88.9mm
<b>No. of Stations</b>	<b>28 Stations:</b> 12 x A (Max. Dia. 12.7mm) 10 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.9mm) 2 x D (Max. Dia. 88.9mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)

<b>Axis Speed X/Y</b>	92m/min
<b>Hits Per Minute</b>	1mm Pitch: 500 H.P.M. 25mm Pitch: 250 H.P.M.
<b>Turret Speed</b>	25 RPM
<b>Bi-Directional</b>	
<b>Punching Accuracy</b>	/ - 0.1mm
<b>Ram Stroke Length</b>	32mm
<b>Axis Drives</b>	AC Servo Motor
<b>Electric Power Required</b>	28Kva 400V /- 10% 50Hz
<b>Air Pressure Required</b>	5.8 Kg/cm <sup>2</sup>
<b>Air Flow</b>	80 L/min
<b>Machine Length</b>	4730mm
<b>Machine Width</b>	4100mm
<b>Machine Height</b>	2140mm (2820mm to mirror)
<b>Machine Weight</b>	10500Kgs
<b>Standard Equipment</b>	Perimeter Light Beam Safety System Complete set of vibration damping pads
<b>Model Of NC:</b>	Fanuc 16PA
<b>Display:</b>	14" Colour Monitor
<b>Data Interface:</b>	RS232C

## Features and Benefits

**Warranty:** Parts and labour warranty available in UK. Installation and training included.

**Availability:** Ex stock.

**Condition:** Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A