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Stock	No:	: 12	19

Model	Amada Arcade 212, 28 Station Turret with 3 Autoindexing units
Year	1995
Frame Construction	Bridge Type
Press Capacity	20 tonnes (200kN)
Press Type	Hydraulic, Single Circuit, Air Cooled
Axis Traverse Distance	2052 x 1345mm
Workable Maximum Sheet Size (incl 1 reposition)	4000 x 1270mm
Max. Material Thickness	6.35mm Mild Steel
Max. Hole Diameter Max. Material	27mm
Max. Material Weight	120Kg
Max. Material Diameter	88.9mm
No. of Stations	28 Stations: 12 x A (Max. Dia. 12.7mm) 10 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.9mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)

Axis Speed X/Y	92m/min
	1mm Pitch: 500 H.P.M.
Hits Per Minute	25mm Pitch: 250 H.P.M.
Turret Speed Bi-Directional	25 RPM
Punching Accuracy	/ - 0.1mm
Ram Stroke Length	32mm
Axis Drives	AC Servo Motor
Electric Power Required	28Kva 400V /- 10% 50Hz
Air Pressure Required	5.8 Kgf/cm?
Air Flow	80 L/min
Machine Length	4730mm
Machine Width	4100mm
Machine Height	2140mm (2820mm to mirror)
Machine Weight	10500Kgs
Standard Equipment	Perimeter Light Beam Safety System Complete set of vibration damping pads
Model Of NC: Display: Data Interface:	Fanuc 16PA 14" Colour Monitor RS232C

Features and Benefits

6 months parts and labour warranty

Installation and training included

Available to view under power at our warehouse near Sandbach, Cheshire, UK. Jct17 M6