

1993 Amada Apelio II 357 Combination Laser Punch Press



Stock No: 1212

Model	Amada Apelio II 357 Combination Punch Press with 44 Station Turret with 2 Auto Indexing Units 1500W Laser	Axis Speed	82m/min
Year	1993	Axis Drives	AC Servo Motor
Frame Construction	Bridge Type	Strokes per Minute	350 S.P.M.
Press Capacity	30 tonnes (294kN)	Hits per Minute(25mm pitch)	200 H.P.M.
Axis Traverse Distance	1525 x 1830mm	Turret Speed Bi-Directional	30 RPM
Workable Max. Sheet Size with auto repositioning	1270 x 3660mm	Punching Accuracy	+ / - 0.1mm
Max. Material Thickness	6mm	Max. Ram Stroke Length	32mm
Max. Hole Dia./Max. Material	41mm diameter	Oscillator Specification	
Max. Material Weight	100Kg	Model:	Fanuc C-1500
Max. Hole Dia.	114.3mm	Type:	RF Discharge Excited Fast Axial Flow
No. of Stations:	44 Stations: 18 x A (Max. Dia. 12.7mm) 16 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) Auto Index: 2 x B (Max. Dia. 31.7mm)	Rated Output:	1500W
Electric Power Required	30KVA 400V +/- 10% 50Hz	Laser Gas Mixture:	CO2:N2:He ratio 5:55:40 (Laser)
Air Pressure Required	5.0 Kg/cm ²	Laser Gas Pressure:	1.75 +/- 0.25Kg/cm ² (at regulator)
Air Flow	80 L/min	Laser Gas Consumption:	10 l/hr (Laser)
Press	Single circuit hydraulic ram	Cutting Capacity:	6mm Mild Steel 3mm Stainless (Clean Cut) 3mm Aluminium (A5052)
Machine Length	mm	NC Specification	
Machine Height	mm	Model:	Amadan 05PL
Machine Width	mm	CRT Display:	14" Colour Monitor
Machine Weight	16000Kgs	Data Interface:	RS232C
		Chiller Specification	
		Model:	
		Type:	Air Cooled, Floor Mounted
		Water Type:	Demineralised
		Power Requirement:	415V 3 Phase Earth
		Power Consumption:	
		Operating Current Starting:	
		Operating Current Running:	
		Dimensions:	
		Weight:	
		Dust Collector Specification	
		Model:	
		Air Requirements:	
		Power Supply:	
		Weight:	
		Dimensions:	
		Fan Motor:	

Features and Benefits

Warranty: 6 months parts and labour warranty. Installation and training included.

Availability: Ex stock, Available to view under power.

Condition: Undergoing remanufacture in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A