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1998 Amada Vipros 255 Punch Machine






Stock No: 1570

Model	Amada Vipros 255, 31 Station Turret with 3 Autoindexing units
Year	1998
Frame Construction	Bridge Type
Press Capacity	20 tonnes (196kN)
Press Type	Servo Controlled Hydraulic Ram
Axis Traverse Distance	1270 x 1270mm
Workable Maximum Sheet Size with Auto Positioning	1270 x 2540mm
Max. Material Thickness	6.4mm Mild Steel
Max. Material Weight	100Kg
Max. Hole Diameter	88.9mm
No. of Stations	**31 Stations:** 19 x A (Max. Dia. 12.7mm) 6 x B (Max. Dia. 31.7mm) 1 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) **Auto Indexing:** 2 x B (Max Dia 31.7mm) 1 x C (Max. Dia. 50.8mm)
Axis Speed X / Y	82m/min

Hits per Minute	2mm Pitch: 1000 H.P.M./2.5mm Stroke 25.4mm Pitch: 340 H.P.M./8mm Stroke
Turret Speed Bi-Directional	35 RPM
Punching Accuracy	/ - 0.07mm
Positioning Repeatability	/ - 0.015mm
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	22Kva 400V /- 10% 50Hz
Air Pressure Required	5.0 Kgf/cm²
Air Flow	250 L/min
Machine Length	5030mm
Machine Width	2630mm
Machine Height	2160mm
Machine Weight	9200Kgs
Standard Equipment	Safety Lightguards
Model Of NC: **Data Interface:**	Fanuc 18-P RS232C

Features and Benefits

Warranty: Parts and labour warranty. Installation and training included.

Availability: Ex stock.

Condition: Available to view under power in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

Price: P.O.A

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