

## 1999 Amada Vipros 358 Queen



Stock No: 1788

<b>Model</b>	Amada Vipros 358 Queen, 45 Station Turret with 4 Autoindexing units
<b>Year</b>	1999
<b>Frame Construction</b>	Bridge Type
<b>Press Capacity</b>	30 tonnes (294kN)
<b>Press Type</b>	Servo Controlled Hydraulic Ram
<b>Axis Traverse Distance</b>	1270 x 2000mm
<b>Workable Maximum Sheet Size</b>	1270 x 4000mm
<b>Max. Material Thickness</b>	6.35mm Mild Steel
<b>Max. Hole Diameter</b>	41mm diameter
<b>Max. Material Weight</b>	100Kg
<b>Max. Hole Diameter</b>	114.3mm
<b>No. of Stations</b>	<b>45 Stations:</b> 24 x A (Max. Dia. 12.7mm) 12 x B (Max. Dia. 31.7mm) 2 x C (Max. Dia. 50.8mm) 1 x D (Max. Dia. 88.9mm) 2 x E (Max. Dia. 114.3mm) <b>Auto Indexing:</b> 2 x B (Max Dia 31.7mm) 2 x C (Max. Dia. 50.8mm)

<b>Axis Speed (X, Y)</b>	82m/min
<b>Hits per Minute</b>	2mm Pitch: 520 H.P.M./3mm Stroke 25mm Pitch: 275 H.P.M./8mm Pitch
<b>Turret Speed</b>	30 RPM
<b>Bi-Directional</b>	
<b>Punching Accuracy</b>	+ / - 0.1mm
<b>Ram Stroke Length</b>	40mm
<b>Tool Lubrication</b>	Air Blow System
<b>Axis Drives</b>	AC Servo Motor
<b>Electric Power Required</b>	30Kva 400V +/- 10% 50Hz
<b>Air Pressure Required</b>	5.0 Kg/cm <sup>2</sup>
<b>Air Flow</b>	250 L/min
<b>Machine Length</b>	4680mm
<b>Machine Width</b>	4060mm
<b>Machine Height</b>	2310mm (2890mm to mirror)
<b>Machine Weight</b>	13500Kgs
<b>Model Of NC:</b>	Amadan 04P-C + PHNC
<b>Display:</b>	14" Colour Monitor
<b>Data Interface:</b>	RS232C

### Features and Benefits

**Warranty:** Parts and labour warranty available in the UK. Installation and training..

**Availability:** Ex stock.

**Condition:** Available to view in our Warehouse near Sandbach, Cheshire, UK. Jct17 M6.

**Price:** P.O.A