

2000 Amada Vipros 358 King Punch Machine



Stock No: 1707

Model	Amada Vipros 358 King, 58 Station Turret with 4 Autoindexing units
Year	2000
Frame Construction	Bridge Type
Press Capacity	30 tonnes (294kN)
Press Type	High Speed Hydraulic Servo Ram
Axis Traverse Distance	1270 x 2000mm
Workable Maximum Sheet Size with Auto-Positioning	1270 x 4000mm
Max. Material Thickness	3.2mm Mild Steel
Max. Hole Diameter Max. Material	82mm diameter
Max. Material Weight	50Kg
Max. Hole Diameter	114.3mm
No. of Stations	58 Stations: 24 x A (Max. Dia. 12.7mm) 24 x B (Max. Dia. 31.7mm) 4 x C (Max. Dia. 50.8mm) 2 x D (Max. Dia. 88.9mm) Auto Indexing: 2 x B (Max Dia 31.7mm) 2 x E (Max. Dia. 114.3mm)
Axis Speed X/Y	113.0 m/min

Hits per Minutes	2mm Pitch: 860 H.P.M./3mm Stroke 8mm Pitch: 560 H.P.M./8mm Stroke 25mm Pitch: 460 H.P.M./3mm Stroke
Turret Speed Bi-Directional	30 RPM
Punching Accuracy	/ - 0.1mm (incl. 1 reposition)
Ram Stroke Length	40mm
Tool Lubrication	Air Blow System
Axis Drives	AC Servo Motor
Electric Power Required	28Kva 400V +/- 10% 50Hz
Air Pressure Required	5.0 Kg/cm ²
Air Flow	250 L/min
Machine Length	4580mm
Machine Width	4120mm
Machine Height	2450mm (3050mm to mirror)
Machine Weight	16000Kgs
Standard Equipment	Brush Table Safety Lightguards
Model Of NC:	18 P control
Display:	10.4" LCD display
Data Interface:	RS232C

Features and Benefits

Warranty: Parts and labour warranty in UK. Installation and training available.

Availability: Ex stock. Automation available

Condition:

Price: P.O.A